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APPLICATION NO.		FILING DATE		FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
	10/660,091		09/10/2003	Jana Hansel	1406/166	5936
	25297	7590	08/09/2004	EXAMI		INER
	JENKINS &			LINDSAY JR, WALTER LEE		
	3100 TOWER BLVD SUITE 1400				ART UNIT	PAPER NUMBER
	DURHAM, NC 27707				2812	

DATE MAILED: 08/09/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)				
		10/660,091	HANSEL ET AL.				
	Office Action Summary	Examiner	Art Unit				
		Walter L. Lindsay, Jr.	2812				
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with the c	orrespondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).							
Status							
1)	Responsive to communication(s) filed on						
		action is non-final.					
3)	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Dispositi	ion of Claims						
4)⊠ 5)⊠ 6)⊠ 7)□	<ul> <li>Claim(s) 1-9 is/are pending in the application.</li> <li>4a) Of the above claim(s) is/are withdrawn from consideration.</li> <li>Claim(s) 2.3.5 and 7 is/are allowed.</li> <li>Claim(s) 1.4.6.8 and 9 is/are rejected.</li> <li>Claim(s) is/are objected to.</li> </ul>						
Applicati	on Papers						
9) 🗌	The specification is objected to by the Examiner	•					
10)	10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
	Applicant may not request that any objection to the o	frawing(s) be held in abeyance. See	37 CFR 1.85(a).				
11)	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority u	ınder 35 U.S.C. § 119						
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>							
Attachment	t(s)						
	e of References Cited (PTO-892)	4) Interview Summary (					
3) 🛛 Inforn	e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date <u>10/30/2003</u> .	Paper No(s)/Mail Da 5) Notice of Informal Pa 6) Other:	atent Application (PTO-152)				

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#### **DETAILED ACTION**

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This office action is in response to the application filed on 9/10/2003.

Currently, claims 1-9 are pending.

## Specification

The following guidelines illustrate the preferred layout for the specification of a utility application. These guidelines are suggested for the applicant's use.

#### Arrangement of the Specification

As provided in 37 CFR 1.77(b), the specification of a utility application should include the following sections in order. Each of the lettered items should appear in upper case, without underlining or bold type, as a section heading. If no text follows the section heading, the phrase "Not Applicable" should follow the section heading:

- (a) TITLE OF THE INVENTION.
- (b) CROSS-REFERENCE TO RELATED APPLICATIONS.
- (c) STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT.
- (d) INCORPORATION-BY-REFERENCE OF MATERIAL SUBMITTED ON A COMPACT DISC (See 37 CFR 1.52(e)(5) and MPEP 608.05. Computer program listings (37 CFR 1.96(c)), "Sequence Listings" (37 CFR 1.821(c)), and tables having more than 50 pages of text are permitted to be submitted on compact discs.) or

REFERENCE TO A "MICROFICHE APPENDIX" (See MPEP § 608.05(a). "Microfiche Appendices" were accepted by the Office until March 1, 2001.)

- (e) BACKGROUND OF THE INVENTION.
  - (1) Field of the Invention.
  - (2) Description of Related Art including information disclosed under 37 CFR 1.97 and 1.98.
- (f) BRIEF SUMMARY OF THE INVENTION.
- (g) BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING(S).
- (h) DETAILED DESCRIPTION OF THE INVENTION.
- (i) CLAIM OR CLAIMS (commencing on a separate sheet).
- (j) ABSTRACT OF THE DISCLOSURE (commencing on a separate sheet).
- (k) SEQUENCE LISTING (See MPEP § 2424 and 37 CFR 1.821-1.825. A "Sequence Listing" is required on paper if the application discloses a nucleotide or amino acid sequence as defined in 37 CFR 1.821(a) and if

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the required "Sequence Listing" is not submitted as an electronic document on compact disc).

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### Content of Specification

- (a) <u>Title of the Invention</u>: See 37 CFR 1.72(a) and MPEP § 606. The title of the invention should be placed at the top of the first page of the specification unless the title is provided in an application data sheet. The title of the invention should be brief but technically accurate and descriptive, preferably from two to seven words may not contain more than 500 characters.
- (b) <u>Cross-References to Related Applications</u>: See 37 CFR 1.78 and MPEP § 201.11.
- (c) <u>Statement Regarding Federally Sponsored Research and Development</u>: See MPEP § 310.
- (d) Incorporation-By-Reference Of Material Submitted On a Compact Disc:
  The specification is required to include an incorporation-by-reference of electronic documents that are to become part of the permanent United States Patent and Trademark Office records in the file of a patent application. See 37 CFR 1.52(e) and MPEP § 608.05. Computer program listings (37 CFR 1.96(c)), "Sequence Listings" (37 CFR 1.821(c)), and tables having more than 50 pages of text were permitted as electronic documents on compact discs beginning on September 8, 2000.

Or alternatively, Reference to a "Microfiche Appendix": See MPEP § 608.05(a). "Microfiche Appendices" were accepted by the Office until March 1, 2001.

- (e) <u>Background of the Invention</u>: See MPEP § 608.01(c). The specification should set forth the Background of the Invention in two parts:
  - (1) Field of the Invention: A statement of the field of art to which the invention pertains. This statement may include a paraphrasing of the applicable U.S. patent classification definitions of the subject matter of the claimed invention. This item may also be titled "Technical Field."
  - (2) Description of the Related Art including information disclosed under 37 CFR 1.97 and 37 CFR 1.98: A description of the related art known to the applicant and including, if applicable, references to specific related art and problems involved in the prior art which are

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solved by the applicant's invention. This item may also be titled "Background Art."

- (f) Brief Summary of the Invention: See MPEP § 608.01(d). A brief summary or general statement of the invention as set forth in 37 CFR 1.73. The summary is separate and distinct from the abstract and is directed toward the invention rather than the disclosure as a whole. The summary may point out the advantages of the invention or how it solves problems previously existent in the prior art (and preferably indicated in the Background of the Invention). In chemical cases it should point out in general terms the utility of the invention. If possible, the nature and gist of the invention or the inventive concept should be set forth. Objects of the invention should be treated briefly and only to the extent that they contribute to an understanding of the invention.
- (g) <u>Brief Description of the Several Views of the Drawing(s)</u>: See MPEP § 608.01(f). A reference to and brief description of the drawing(s) as set forth in 37 CFR 1.74.
- (h) Detailed Description of the Invention: See MPEP § 608.01(g). A description of the preferred embodiment(s) of the invention as required in 37 CFR 1.71. The description should be as short and specific as is necessary to describe the invention adequately and accurately. Where elements or groups of elements, compounds, and processes, which are conventional and generally widely known in the field of the invention described and their exact nature or type is not necessary for an understanding and use of the invention by a person skilled in the art, they should not be described in detail. However, where particularly complicated subject matter is involved or where the elements, compounds, or processes may not be commonly or widely known in the field, the specification should refer to another patent or readily available publication which adequately describes the subject matter.
- (i) Claim or Claims: See 37 CFR 1.75 and MPEP § 608.01(m). The claim or claims must commence on separate sheet or electronic page (37 CFR 1.52(b)(3)). Where a claim sets forth a plurality of elements or steps, each element or step of the claim should be separated by a line indentation. There may be plural indentations to further segregate subcombinations or related steps. See 37 CFR 1.75 and MPEP § 608.01(i)-(p).
- (j) Abstract of the Disclosure: See MPEP § 608.01(f). A brief narrative of the disclosure as a whole in a single paragraph of 150 words or less commencing on a separate sheet following the claims. In an international application which has entered the national stage (37 CFR 1.491(b)), the applicant need not submit an abstract commencing on a separate sheet if

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an abstract was published with the international application under PCT Article 21. The abstract that appears on the cover page of the pamphlet published by the International Bureau (IB) of the World Intellectual Property Organization (WIPO) is the abstract that will be used by the USPTO. See MPEP § 1893.03(e).

- (k) <u>Sequence Listing.</u> See 37 CFR 1.821-1.825 and MPEP §§ 2421-2431. The requirement for a sequence listing applies to all sequences disclosed in a given application, whether the sequences are claimed or not. See MPEP § 2421.02.
- 1. The disclosure is objected to because of the following informalities: p.1, line 3 a period is missing.

Appropriate correction is required.

2. The specification has not been checked to the extent necessary to determine the presence of all possible minor errors. Applicant's cooperation is requested in correcting any errors of which applicant may become aware in the specification.

## Drawings

3. Figures 2a-d should be designated by a legend such as --Prior Art-- because only that which is old is illustrated. See MPEP § 608.02(g). Corrected drawing sheets are required in reply to the Office action to avoid abandonment of the application. The replacement sheet(s) should be labeled "Replacement Sheet" in the page header (as per 37 CFR 1.84(c)) so as not to obstruct any portion of the drawing figures. If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

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## Claim Rejections - 35 USC § 112

4. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

5. Claim 9 recites the limitation "the end point identification" in line 2. There is insufficient antecedent basis for this limitation in the claim. Claim 9 should depend from either claim 4 or claim 6.

## Claim Rejections - 35 USC § 102

6. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 7. Claims 1, 4, 6 and 8 rejected under 35 U.S.C. 102(b) as being anticipated by Lill et al. (U.S. Patent No. 6,074,954 patented 6/13/2000).

Lill shows the method as claimed, in Figs. 3 –7 and corresponding text, as: provision of a semiconductor structure (2) having a trench (3) (col. 11, lines 41-50); filling of the trench with a filling (12) in such a way that the filling projects above a surface (8) of the semiconductor structure by a first height, the filling covering the trench and the periphery of the trench (Fig. 5, col. 12, lines 1-4); planarization of the filling in a first etching step, in such a way that the filling is essentially planar with the surface of the semiconductor structure (Fig 6a, col. 12, lines 14-28); and sinking of the filling in the

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trench in a second etching step by a predetermined depth proceeding from the surface of the semiconductor structure (Fig. 6b, col. 12, lines 5-13); essentially the same plasma power and the same etchant composition being used for the first and second etching steps (col. 12, lines 5-13) (claim 1). Lill teaches that the first etching step is carried out with a first time duration, which is determined, by an end point identification (8, first etching step is carried out with a first time duration until silicon nitride barrier is reached) (col. 12, lines 14-28) (claim 4). Lill teaches that the second etching step is carried out with a second time duration which is determined by an end point identification (60 second etch duration) (col. 12, lines 10-14) (claim 6). Lill teaches that the semiconductor structure comprises a semiconductor substrate and a mask (col. 11, lines 9-15) situated thereon, the mask being used for the etching of the trench (col. 11, lines 9-36) (claim 8).

# Claim Rejections - 35 USC § 103

- 8. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 9. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - 1. Determining the scope and contents of the prior art.

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- 2. Ascertaining the differences between the prior art and the claims at issue.
- 3. Resolving the level of ordinary skill in the pertinent art.
- 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 10. Claim 9 is rejected under 35 U.S.C. 103(a) as being unpatentable over Lill et al. (U.S. Patent No. 6,074,954, 6/13/2000) in view of Pau et al. (U.S. Patent No. 6,635,573, filed 10/29/2001).

Lill shows the method substantially as claimed and as described in the preceding paragraphs.

Lill lacks anticipation only in not explicitly teaching that: the end point identification is carried out by interferometry (claim 9).

Pau teaches an endpoint identification method carried out by interferometry, specifically tailored for the etching of polysilicon in a trench overlying a thin layer of silicon oxide. Pau is concerned with the removal of polysilicon from a trench by utilizing a recess etch of the polysilicon relative to an underlying dielectric layer (col. 2, lines 6-8). Pau provides a clear and distinct inflection endpoint signal, even for areas of a substrate containing isolated features. The etching of the material in the recess is carried out by an interferometric incident beam, which is tailored to the material being etched (col. 3, lines 23-39). The method of interferometry is more accurate than prior art endpoint detection methods (col. 14, lines 1-5).

It would have been obvious to one of ordinary skill in the art, at the time the invention was made, to modify the method shown in Lill, by using the end point identification carried out by interferometry taught by Pau, to replace either the end point identification of a silicon nitride etch barrier or, a 60 second time duration shown in Lill,

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with the motivation that the interferometry method, taught by Pau, provides a clear and distinct endpoint signal, can significantly improve substrate yields and, provides better quality circuits than can be produced by prior art endpoint detection methods such as those shown in Lill. Additionally, both Lill and Pau are concerned with etching polysilicon in a recess with respect to a thin layer of silicon oxide and, controlling the level to which the fill is recessed.

# Allowable Subject Matter

- 11. Claims 2, 3, 5, and 7 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.
- 12. The following is a statement of reasons for the indication of allowable subject matter: the prior art, either singly or in combination fails to anticipate or render obvious, the limitations of:

... "wherein a planarization of the filling is carried out in a zeroth etching step before the first etching step in such a way that the filling projects above the surface of the semiconductor structure by a second height the filling covering the trench and the periphery of the trench the zeroth etching step having a higher etching rate than the first etching step", as required by claim 2 as it depends from claim 1.

The prior art, either singly or in combination fails to anticipate or render obvious the limitations of:

... "wherein essentially the same etchant composition as for the first and second etching steps but an increased plasma power are used for the zeroth etching step, as required by claim 3 as it depends from claim 2.

The prior art, either singly or in combination fails to anticipate or render obvious the limitations of:

... "wherein the zeroth etching step and the second etching step are carried out with a predetermined zeroth and second time duration, as required by claim 5 as it depends from claim 2.

Lastly the prior art, either singly or in combination fails to anticipate or render obvious, the limitations of:

... "wherein the etchant composition contains  $SF_6$ , Ar and  $Cl_2$ ", as required by claim 7 as it depends from claim 1.

### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Walter L. Lindsay, Jr. whose telephone number is (571) 272-1674. The examiner can normally be reached on Monday-Thursday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John F Niebling can be reached on (571) 272-1679. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Walter L. Lindsay, Jr.

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August 2, 2004